

## **General Mat Line Specifications:**

Machine width is 2.44 m (96 in).

Product basis weight range is from 200 gsm to 3000 gsm.

Product can be produced in sheet form or in bulk rolls.

## Typical Physical/Mechanical Property Characteristics of a Wood Fibre Composite Panel (thermoset resin):

Product Composition	Mat Basis Weight (grams/m2)	Panel Thickness (mm)	Target Panel Density (g/cm3)	Modulus of Rupture MOR (psi) (ASTM D1037)	Modulus of Elasticity MOE (psi) (ASTM D1037)
Wood fibre w/long	500	0.55	0.90	5000	450,000
natural or synthetic	to	to		to	to
fibre component	3000	3.30		8000	750,000

## Typical Physical/Mechanical Property Characteristics of an Agricultural Fibre (NFPP) Composite Panel (thermoplastic):

Product Composition	Mat Basis Weight (grams/m2)	Panel Thickness (mm)	Target Panel Density (g/cm3)	Tensile Strength psi (ASTM D638)	Flexural Modulus psi (ASTM D790)
Natural fibres such as	500	0.65	0.80	1800	150000
hemp or flax w/pp	to	to		to	to
synthetic fibres	3000	3.75		5200	500000

## Typical Physical/Mechanical Property Characteristics of a Light-weight Reinforced Thermoplastic (LWRT) Composite Panel:

Product Composition	Mat Basis Weight (grams/m2)	Panel Thickness (mm)	Target Panel Density (g/cm3)	Tensile Strength psi (ASTM D638)	Flexural Modulus psi (ASTM D790)
Natural fibres such as hemp or flax w/pp synthetic fibres plus fiberglass reinforcement	500 to 3000	0.65 to 3.75	0.80	3200 to 6800	300000 to 650000